Z-Saw cuts on the pull stroke.

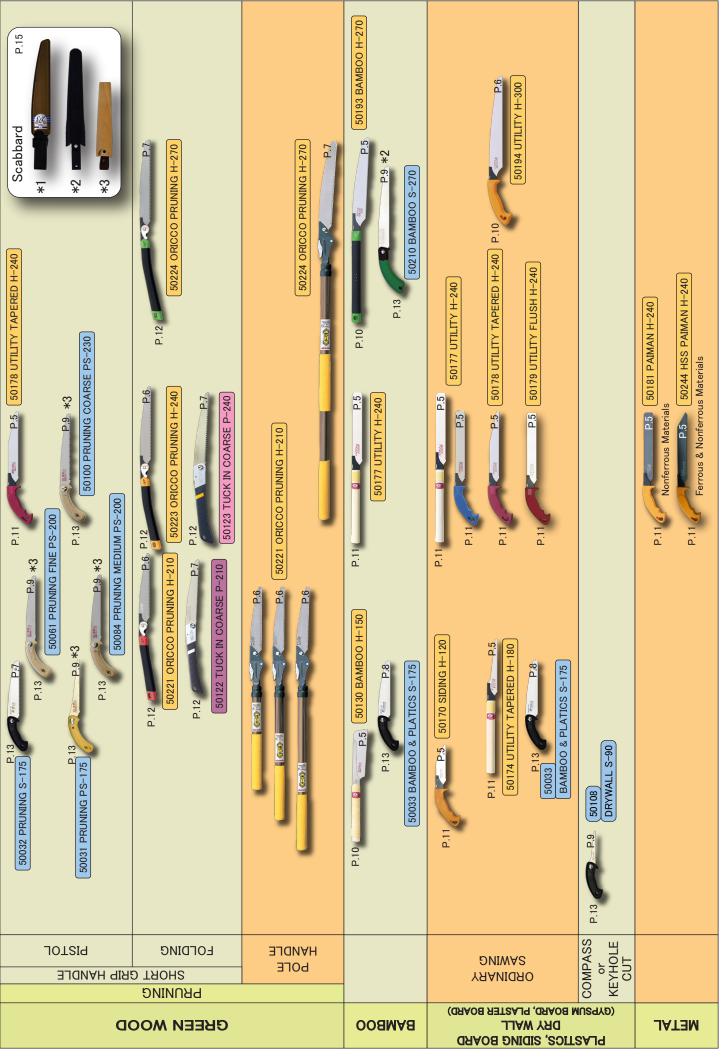
FASTER - EASIER - MORE ACCURATE



adle . any blade can be used with either style handle among the same fitting group. Mfg. C

Okada Hardware Mfg. Co., Ltd.

aw Selection table	Blade Length (mm) 8133 8090 120150 180 210 225 240 250 265 270 300 333	P.10	P.13 P.10 P.10 P.10 P.10 P.10 P.10 P.10 P.10	P.10	P.4 50185 CRO	P.11 [P.11 [P.11 [P.6]	P.13 P.18 P.8 P.10 P.10 P.11 P.11 P.11 P.11 P.11 P.11	P.13 P.19 P.19 P.12 P.19 P.12 P.13 P.14 P.13 P.14 P.15 P.15	P.10 P.10 P.10 P.6 P.4 P.11 P.11 P.6 P.6 P.10 P.6 P.10 P.6 P.10 P.6 P.10 P.10 P.10 P.10 P.10 P.10 P.10 P.10
Z-Saw	Saw Characteristics	SUPER FINE	TUS SOS			ORDINARY TUD SZORO	٦∀٠	UNIVERS (RIP, CROSS,	RIP TUD
Sow	Material to be sawn Ch			MOOD MOEKING SAMN MOOD					



P.number on each picture shows the page detailing the blade or the handle.

A





50128

PANEL PIERCING H-150

Sawn wood, Fine cross cut, Slit piercing



Blade Length	Tooth Spacing		Thickness	Kerf
150 mm	1.41 mm		0.30 mm	0.49 mm
Surface Treatment		Oil Coate	ed	

50129

DOZUKI H-150

Sawn wood, Super fine cross cut



Blade Length	Tooth Spacing		Thickness	Kerf
150 mm	1.00 mm		0.30 mm	0.40 mm
Surface Treatment		Oil Coate	ed .	

50130

BAMBOO H-150

Bamboo, Super fine cut



Blade Length	Toot	h Spacing	Thickness	Kerf
150 mm	1.00 mm		0.30 mm	0.46 mm
Surface Treatn	nent	Oil Coat	ted	

50131

PANEL NARROW H-240

Sawn wood, Fine cross cut



Blade Length	Tooth Spacing		Thickness	Kerf
240 mm	1.50 mm		0.30 mm	0.49 mm
Surface Treatment		Oil Coat	ted	

50134

PANEL WIDE H-240

Sawn wood, Fine cross cut



Blade Length	Tooth Spacing		Thickness	Kerf
240 mm	1.50 mm		0.30 mm	0.51 mm
Surface Treatment		Oil Coat	ted	

50135

В

PANEL PIERCING H-240

Sawn wood, Fine cross cut, Slit piercing



Blade Length	Tooth Spacing		Thickness	Kerf
240 mm	1.50 mm		0.30 mm	0.51 mm
Surface Treatment		Oil Coat	ted	

50136

DOZUKI H-240

Sawn wood, Super fine cross cut



Blade Length	Tooth Spacing		Thickness	Kerf
240 mm	1.00 mm		0.30 mm	0.40 mm
Surface Treatment		Oil Coat	ted	

50139

DOZUKI WIDE H-240

Sawn wood, Super fine cross cut



٦	A-C				
	Blade Length	Tooth Spacing		Thickness	Kerf
	240 mm	1.00 mm		0.30 mm	0.40 mm
	Surface Treatment		Oil Coat	ted	





С

50152 CROSS H-225

Sawn wood, Fine cross cut



Blade Length	Tooth Spacing		Thickness	Kerf
225 mm	1.20 mm		0.40 mm	0.56 mm
Surface Treatment		Oil Coat	ted	

50237

HANDY UTILITY H-200 Sa

Sawn wood, Universal



Blade Length	Tooth Spacing		Thickness	Kerf
200 mm	1.75 mm		0.50 mm	0.70 mm
Surface Treatment		Electrol	ess Ni-P Plated	I

Recommended handle: STRAIGHT H-150

50162 RIP H-250

Sawn wood, Rip cut



Blade Length	Tooth Spacing		Thickness	Kerf
250 mm	_		0.50 mm	0.70 mm
Surface Treatn	nent	Clear C	oated	

50163

HARDWOOD H-250

Sawn wood, Cross cut



Blade Length	Tooth Spacing		Thickness	Kerf
250 mm	1.75 mm		0.50 mm	0.68 mm
Surface Treatn	nent	Electrol	ess Ni-P Plated	l

50164

D

CROSS H-250

Sawn wood, Fine cross cut



Blade Length	Tooth Spacing		Thickness	Kerf
250 mm	1.40 mm		0.50 mm	0.66 mm
Surface Treatment		Oil Coat	ted	

50165

UNIVERSAL H-250

Sawn wood, Universal



Blade Length	Tooth Spacing		Thickness	Kerf
250 mm	1.40 mm		0.50 mm	0.66 mm
Surface Treatment		Oil Coat	ted	

50185

CROSS H-265

Sawn wood, Cross cut



Blade Length	Tooth Spacing		Thickness	Kerf
265 mm	1.75 mm		0.60 mm	0.92 mm
Surface Treatn	nent Oil Coat		ted	

50186

CROSS CONVEX H-265

Sawn wood, Cross cut



Blade Length	Tooth Spacing		Thickness	Kerf
265 mm	1.75 mm		0.60 mm	0.88 mm
Surface Treatment		Oil Coat	ted	





50187

UNIVERSAL H-265

Sawn wood, Universal



Blade Length	Tooth Spacing		Thickness	Kerf
265 mm	1.75 mm		0.60 mm	0.92 mm
Surface Treatment		Oil Coat	ted	

D

50193 BAMBOO H-270

Bamboo



Blade Length	Tooth Spacing		Thickness	Kerf
270 mm	1.75 mm		0.66 mm	0.96 mm
Surface Treatment		Electrol	ess Ni-P Plated	I

50170

SIDING H-120

Siding board, Gypsum board



Blade Length	Tooth Spacing		Thickness	Kerf
120 mm	1.50 mm		0.60 mm	0.69 mm
Surface Treatn	nent Electrol		ess Ni-P Plated	I

50174

UTILITY TAPERED H-180

Plastic board pipe, Bamboo, Siding board



Blade Length	Tooth Spacing		Thickness	Kerf
180 mm	1.50 mm		0.60 mm	0.93 mm
Surface Treatn	nent Electrol		ess Ni-P Plated	I

50177

UTILITY H-240

Plastic board pipe, Bamboo, Siding board



Blade Length	Tooth Spacing		Thickness	Kerf
225 mm		1.50 mm	0.60 mm	0.93 mm
Surface Treatment		Electrol	ess Ni-P Plated	

50178

E

UTILITY TAPERED H-240

Plastic board pipe, Bamboo, Siding board



Blade Length	Tooth Spacing		Thickness	Kerf
225 mm	1.50 mm		0.60 mm	0.93 mm
Surface Treatm	nent	Electrol	ess Ni-P Plated	I

50179

UTILITY FLUSH H-240

Plastic board pipe, Bamboo, Siding board



Blade Length	Tooth Spacing		Thickness	Kerf
225 mm	1.50 mm		0.60 mm	0.60 mm
Surface Treatm	nent	Electrol	ess Ni-P Plated	I

50181

PAIMAN H-240

Nonferrous metal pipe, Plastic pipe



(copper, brass, lead, aluminium)

Blade Length	Tooth Spacing		Thickness	Kerf
225 mm			0.60 mm	1.00 mm
Surface Treatn	ent Black O		xide Coated	

50244

HSS PAIMAN H-240

Ferrous metal pipe



(iron, copper, brass, lead, aluminium)

Blade Length Tooth Spacing Thickness Kerf 225 mm 1.41mm 0.70 mm 1.15 mm Surface Treatment Black Oxide Coated

Fitting Group F G Н 50221 Ι





50194 UTILITY H-300 Plastic board, pipe, Bamboo, Siding board



Blade Length	Tooth Spacing		Thickness	Kerf
300 mm	1.50 mm		0.66 mm	1.02 mm
Surface Treatment		Electrol	ess Ni-P Plated	ı

50198 RIP H-300

Sawn wood, Rip cut



Blade Length	Tooth Spacing		Thickness	Kerf
300 mm			0.66 mm	0.93 mm
Surface Treatn	ace Treatment		ted	

50213

CROSS CONVEX H-300

Sawn wood, Cross cut



Blade Length	Tooth Spacing		Thickness	Kerf
300 mm	2.15 mm		0.70 mm	1.00 mm
Surface Treatment		Oil Coat	ted	

50214 UNIVERSAL H-300

Sawn wood, Universal



Blade Length	Tooth Spacing		Thickness	Kerf
300 mm	2.15 mm		0.70 mm	1.75 mm
Surface Treatment		Oil Coat	ted	

50236

FRAMING H-333

Sawn wood, Framing



Blade Length	Tooth Spacing		Thickness	Kerf
333 mm	2.80 mm		0.90 mm	1.30 mm
Surface Treatn	Surface Treatment		ted	

50230

FRAMING H-273

Sawn wood, Framing, Pruning



Blade Length	Tooth Spacing		Thickness	Kerf
273 mm	2.40 mm		0.90 mm	1.10 mm
Surface Treatment		Teflon (Coated	

ORICCO PRUNING H-210

Pruning



Blade Length	Toot	h Spacing	Thickness	Kerf
210 mm	2.30 mm		0.80 mm	1.10 mm
Surface Treatn	nent	Teflon (Coated	

50223 ORICCO PRUNING H-240

Pruning



Blade Length	Tooth Spacing		Thickness	Kerf
240 mm	2.40 mm		0.80 mm	1.10 mm
Surface Treatment		Teflon (Coated	





50224

ORICCO PRUNING H-270

Pruning





Blade Length	Tooth Spacing 2.40 mm		Thickness	Kerf
270 mm			0.80 mm	1.10 mm
Surface Treatn	nent	Teflon (Coated	

Fitting Group

Pin-Fit

50121

TUCK IN FINE P-210

Sawn wood, Universal, Framing, Bamboo



Blade Length	Tooth Spacing		Thickness	Kerf
210 mm	2.15 mm		0.80 mm	1.08 mm
Surface Treatn	nent	Electrol	ess Ni-P Plated	I

50122

TUCK IN COARSE P-210 Sawn wood, Universal, Framing, Pruning



Blade Length	Tooth Spacing		Thickness	Kerf
210 mm	3.00 mm		0.90 mm	1.18 mm
Surface Treatment		Electrol	ess Ni-P Plated	I

50120

TUCK IN CARPENTRY P-240

Sawn wood, Universal



Blade Length	Tooth Spacing		Thickness	Kerf
240 mm	1.75 mm		0.70 mm	0.95 mm
Surface Treatn	nent Electrol		ess Ni-P Plated	I

M

50123

TUCK IN COARSE P-240

Sawn wood, Universal, Pruning, Framing



Blade Length	Tooth Spacing		Thickness	Kerf
240 mm	3.20 mm		1.00 mm	1.28 mm
Surface Treatn	nent Electrol		ess Ni-P Plated	I

Fitting Group



50004

DOZUKI S-175

Sawn wood, Super fine cross cut

Available for Saw Guide mini



Blade Length	Tooth Spacing		Thickness	Kerf
180 mm	1.00 mm		0.30 mm	0.40 mm
Surface Treatn	nent	Oil Coat	ted	

Recommended handle : PISTOL S-117

Ν

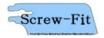
50011 FLUSH S-145

Sawn wood, Flush cut (Fine cross cut)



Blade Length	Tooth Spacing		Thickness	Kerf
150 mm	1.20 mm		0.40 mm	0.40 mm
Surface Treatn	nent	Electrol	ess Ni-P Plated	

Recommended handle: STRAIGHT S-150





50024 CROSS S-175

Sawn wood, Fine cross cut





Blade Length	Tooth Spacing		Thickness	Kerf
180 mm	1.20 mm		0.40 mm	0.56 mm
Surface Treatn	nent Oil Coat		ted	

Recommended handle: STRAIGHT S-160

50032

PRUNING S-175

Pruning



Blade Length	Tooth Spacing		Thickness	Kerf
180 mm	2.15 mm		0.50 mm	0.66 mm
Surface Treatn	nent Electrol		ess Ni-P Plated	I

Recommended handle: PISTOL S-117

50033

BAMBOO & PLASTICS S-175

Bamboo, Plastics



Blade Length	Tooth Spacing		Thickness	Kerf
180 mm	1.50 mm		0.50 mm	0.80 mm
Surface Treatn	nent Electrol		ess Ni-P Plated	l

Recommended handle: PISTOL S-117

50034

UNIVERSAL S-175

Sawn wood, Universal

Available for Saw Guide mini



Blade Length	Tooth Spacing		Thickness	Kerf
180 mm	1.40 mm		0.50 mm	0.66 mm
Surface Treatn	nent	Electrol	ess Ni-P Plated	I

Recommended handle : PISTOL S-117

N 50035

HARDWOOD S-175

Sawn wood, Universal



Blade Length	Tooth Spacing		Thickness	Kerf
180 mm	1.50 mm		0.50 mm	0.68 mn
Surface Treatn	nent	Electrol	ess Ni-P Plated	ı

Recommended handle : PISTOL S-117

50041

50101

DOUBLE EDGE S-250

Sawn wood, Cross & Rip



Blade Length	Tooth Spacing		Thickness	Kerf
250 mm	1.40 mm		0.50 mm	0.70 mm
Surface Treatn	nent	Clear C	oated	

Recommended handle: STRAIGHT S-300 Wood

50065 UNIVERSAL S-265

Sawn wood, Universal



Blade Length	Tooth Spacing		Thickness	Kerf
265 mm	1.75 mm		0.60 mm	0.92 mm
Surface Treatn	nent Electrol		ess Ni-P Plated	

Recommended handle: PISTOL S-160 Green PISTOL S-143 Orange

FRAMING S-270	Sawn wood, Framing
ZEPRO 20	***************************************

Blade Length	Tooth Spacing		Thickness	Kerf
270 mm	2.40 mm		0.80 mm	1.10 mm
Surface Treatn	nent Electrol		ess Ni-P Plated	I

Recommended handle: PISTOL S-155

N





50107

COMPASS S-80 Sawn wood, Universal, Gypsum board



Doar d						
Blade Length	Tooth Spacing		Thickness	Kerf		
80 mm	1.60 mm		0.90 mm	1.30 mm		
Surface Treatment		Electrol	ess Ni-P Plated	ı		

Recommended handle: PISTOL S-117

50108 DRYWALL S-90

Sawn wood, Universal, Gypsum board



•	Dould				
	Blade Length	Tooth Spacing		Thickness	Kerf
	90 mm	1.60 mm		0.90 mm	1.36 mm
	Surface Treatn	nent	Electrol	ess Ni-P Plated	ı

Recommended handle : PISTOL S-117

50109

COMPASS S-150

Sawn wood, Universal, Gypsum board



Blade Length	Tooth Spacing		Thickness	Kerf
150 mm	1.60 mm		0.90 mm	1.30 mm
Surface Treatn	nent	Electrol	ess Ni-P Plated	I

Recommended handle: PISTOL S-117

50110

COMPASS S-210

Sawn wood, Universal, Gypsum board



Blade Length	Tooth Spacing		Thickness	Kerf
210 mm	1.60 mm		0.90 mm	1.30 mm
Surface Treatm	nent	Electrol	ess Ni-P Plated	ı

Recommended handle : PISTOL S-117

50210

BAMBOO S-270

Bamboo



Blade Length	Tooth Spacing		Thickness	Kerf
270 mm	2.00 mm		0.80 mm	1.05 mm
Surface Treatment		Electrol	ess Ni-P Plated	

Recommended handle: PISTOL S-155

50031

PRUNING PS-170

Pruning



Blade Length	Tooth Spacing		Thickness	Kerf
170 mm	2.15 mm		0.50 mm	0.64 mm
Surface Treatment		Electrol	ess Ni-P Plated	I

50061

PRUNING FINE PS-200

Pruning



Blade Length	Tooth Spacing		Thickness	Kerf
200 mm	2.40 mm		0.60 mm	0.76 mm
Surface Treatn	nent	Electrol	ess Ni-P Plated	I

O 50084

PRUNING MEDIUM PS-200

Pruning



Blade Length	Tooth Spacing		Thickness	Kerf
200 mm	3.30 mm		0.70 mm	0.90 mm
Surface Treatn	Surface Treatment		ss Ni-P Plated	

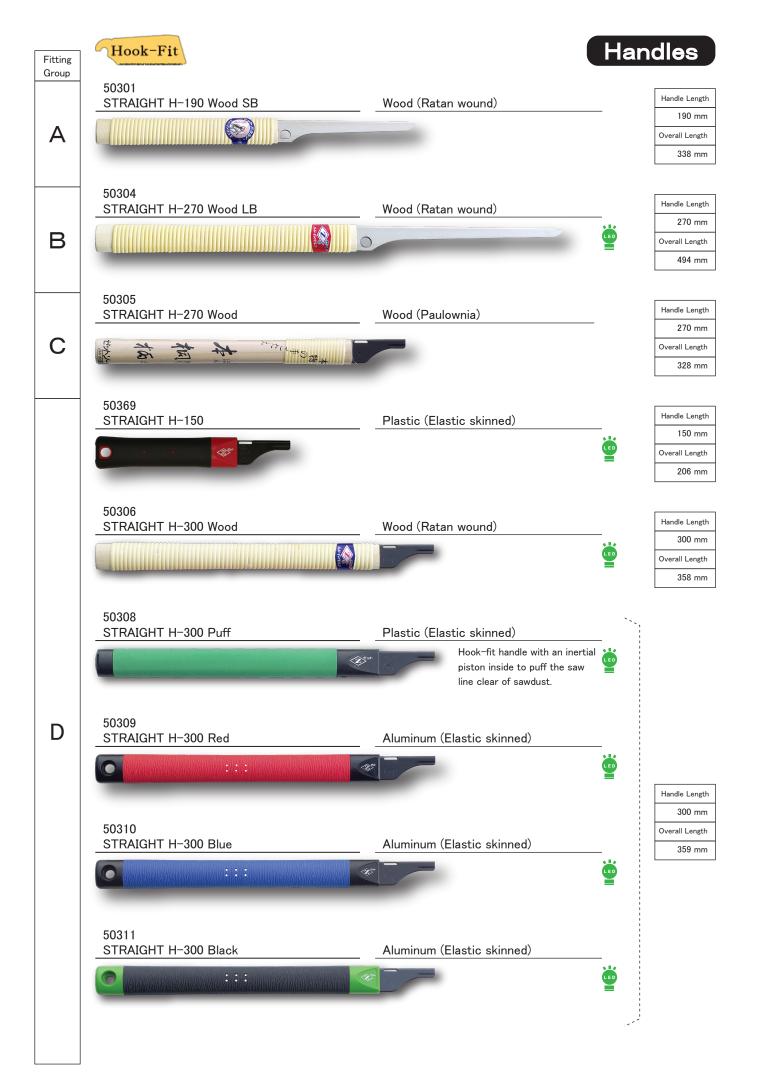
50100

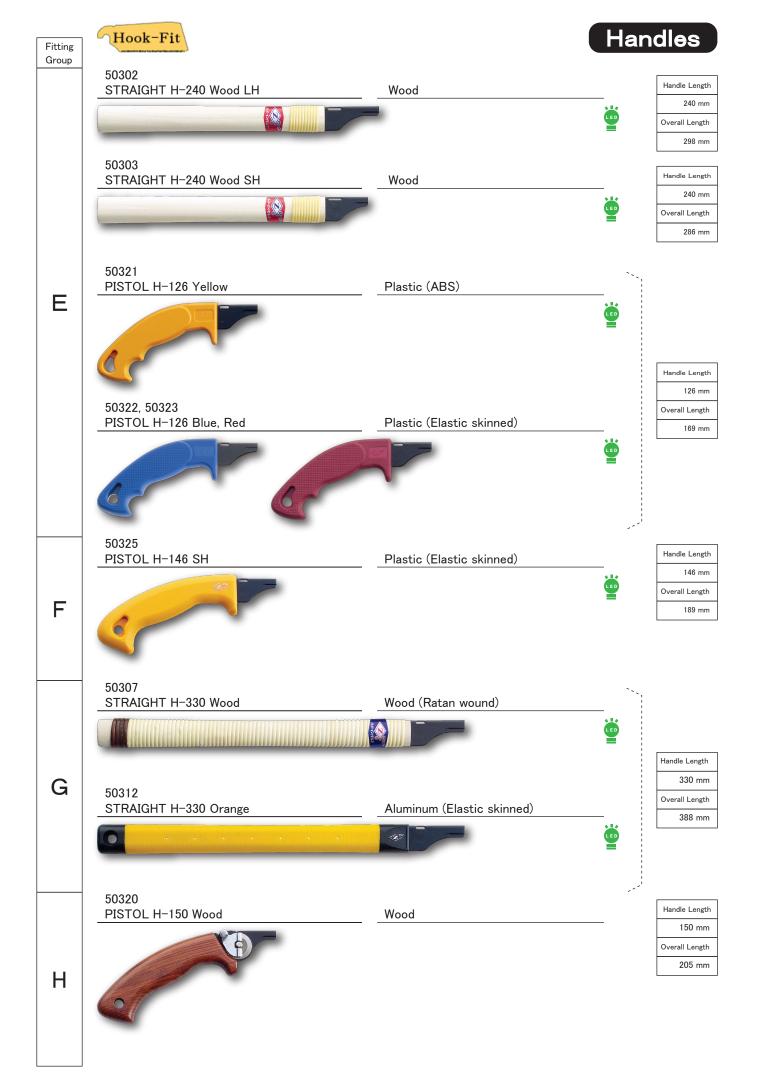
PRUNING COARSE PS-230

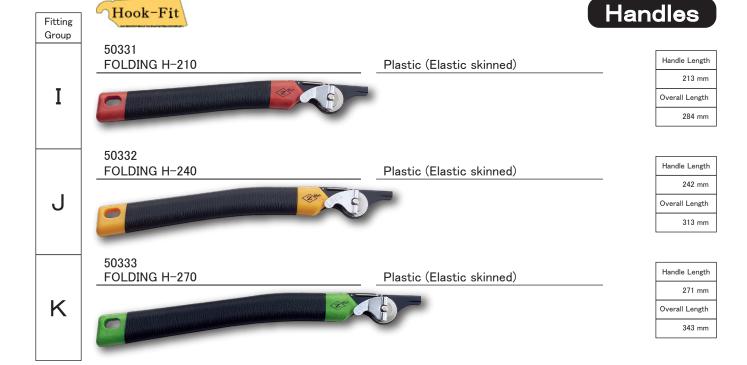
Pruning



Blade Length	Toot	h Spacing	Thickness	Kerf
230 mm	4.00 mm		0.80 mm	1.02 mm
Surface Treatn	urface Treatment E		ess Ni-P Plated	l











 $W \times H \times D$: $29 \times 49.5 \times 34 \text{ mm}$

Net weight : 20 g

battery : $CR2302(3V) \times 2$



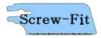




The Z-Light unit can be attached to the handles of B and D - G fitting groups. With the Z-Light switched on, your scribe mark can be clearly seen even in dark and confined spaces. Powered by an easily-replaced Button cell, the light can stay bright for more than 10 hours continuous use.



Fitting Group	Pin-Fit 50337 FOLDING P-210 White	Aluminum alloy (Elastic skinned)	Handle Length 235 mm Overall Length 235 mm
М	50338 FOLDING P-240 Orange	Aluminum alloy (Elastic skinned)	Handle Length 269 mm Overall Length 269 mm





50344

STRAIGHT S-150

Plastic (ABS)

Handle Length 150 mm

Overall Length 150 mm

50343

STRAIGHT S-300 Wood

Wood (Ratan wound)

Handle Length 300 mm

Overall Length

348 mm

50345

STRAIGHT S-325 Green

Plastic (Elastic skinned)

Handle Length 325 mm

Overall Length

325 mm

50356, 50357

PISTOL S-117 Green, Blue

Plastic (ABS)

Handle Length

117 mm

Overall Length

Ν

50358, 50359 PISTOL S-117 Orange, Pink

Plastic (ABS)

125 mm max

50367

PISTOL S-143 Orange

Plastic (ABS)

Handle Length

143 mm

Overall Length

150 mm max

50368

PISTOL S-160 Green

Plastic (Elastic skinned)

Handle Length

160 mm

Overall Length

170 mm max

50351,50352

PISTOL S-155 Purple, Green

Plastic (Elastic skinned)

Handle Length

155 mm Overall Length

164 mm max

50366

PISTOL PS-130 Wood

Wood

Handle Length

130 mm

Overall Length 142 mm max

0



Fitting Group A, B

Detachment



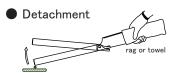
- 1. Tap the front edge on a small block of scrap timber to loosen the blade.
- 2. Pull the blade out of the spine.

Attachment



- 1. Hook the blade into the spine.
- 2. Tap the spine on a small block of scrap timber to attach the blade.

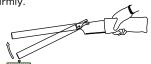
■ Fitting Group C ~ G



- 1. Tap the handle end with the saw teeth facing upward to loosen the blade.
- 2. Pull the blade out of the spine.
- 1. Insert the blade into the spine, and hook onto the pivot.
- 2. Squeeze the blade into the gap of the spine as a temporary lock.
- 3. Tap the handle end gently with the saw teeth facing downward to fix the blade firmly.





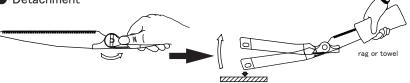




■ Fitting Group H ~ K

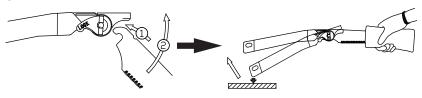
Detachment

Attachment



- 1.Make sure the lever is locked.
- 2. Tap the handle end with the teeth facing upward to loosen the blade.
- 3.Pull the blade out of the spine.

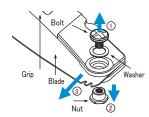
Attachment



- 1. Make sure the lever is locked.
- 2.Insert the blade into the spine, and hook onto the pivot.
- 3. Squeeze the blade into the gap of the spine as a temporary lock.
- 4. Tap the handle end gently with the saw teeth facing downward to fix the blade firmly.

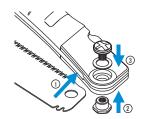
Fitting Group L, M

Detachment



1.Unfasten the bolt.2.Pull the nut out.3.Remove the blade.

Attachment

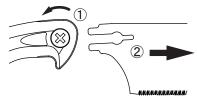


- 1.Insert the blade into the handle.
- 2.Put the bolt into the hole and connect to the nut.
- 3. Fasten the bolt tightly.

Replacement

■ Fitting Group N

Detachment



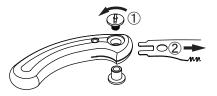
Loosen the screw with coin or screwdriver, and pull the blade out from the handle.

Attachment 2 1

Insert the blade, and tighten the screw to fix the blade firmly.

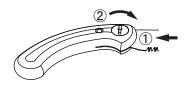
■ Fitting Group O

Detachment



- 1.Unfasten the bolt.
- 2.Pull the nut out.
- 3.Remove the blade.

Attachment



- 1.Insert the blade into the handle.
- 2.Put the bolt into the hole and connect to the nut.
- 3. Fasten the bolt tightly.

Scabbard

50901

SCABBARD H-150

Wood, Detachable belt loop



- Available handles for the scabbard PISTOL H-150 Wood
- Available blades for the scabbard FRAMING H-273

50902 SCABBARD S-155

Plastic (ABS), Detachable belt loop



- Available handles for the scabbard PISTOL S-155 Purple, Green
- Available blades for the scabbard

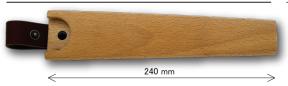
FRAMING S-270 BAMBOO S-270 FLUSH S-145 PRUNING S-175

BAMBOO & PLASTICS S-175

DRYWALL S-90 COMPASS S-80 COMPASS S-150 COMPASS S-210

50903 SCABBARD PS-130

Wood, Belt loop



- Available handles for the scabbard PISTOL PS-130 Wood
- Available blades for the scabbard PRUNING PS-170

PRUNING FINE PS-200
PRUNING MEDIUM PS-200
PRUNING COARSE PS-230

For Reciprocating saw



1.18 mm

Thickness

Electroless Ni-P Plated

0.90 mm

50400 WOODWORKING 210

Sawn wood, Green wood



50401 WALLBOARD 90

Sawn wood, Gypsum board



Blade Length	Tooth Spacing		Thickness	Kerf
90 mm	1.60 mm		0.90 mm	1.36 mm
Surface Treatn	nent	Electrol	ess Ni-P Plated	I

Tooth Spacing

3.00 mm

Blade Length

210 mm

Surface Treatment

50402

PVC/PE PIPE 210

Plastic board, pipe, Bamboo



50/	102					
	_		_	_	_	-

50403 PRUNING 210

Green wood



50404 **BAMBOO 210**

Bamboo



Blade Length	Toot	h Spacing	Thickness	Kerf
210 mm	1.50 mm		0.60 mm	0.93 mm
Surface Treatment		Electrol	ess Ni-P Plated	ı

Blade Length	Tooth Spacing		Thickness	Kerf
210 mm	3.00 mm		0.90 mm	1.18 mm
Surface Treatment		Electrol	ess Ni-P Plated	I

Blade Length	Tooth Spacing		Thickness	Kerf
210 mm	2.15 mm		0.80 mm	1.10 mm
Surface Treatment		Electrol	ess Ni-P Plated	I

















PVC/PE PIPE 210



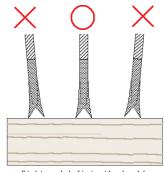
BAMBOO 210

Tips on pulling saw

1. Place the teeth perpendicularly on the work piece

The right and left line of the saw teeth tips should bite the lumber simultaneously as in the center picture left. The traverse force to the saw blade generated between right and left teeth balances when they bite into equal material. If there is an imbalanced condition, the saw blade is drawn toward the loaded teeth.

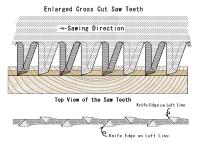
For beginners, using the **Saw Guide** is recommended.



Right and left teeth should bite lumber simultaneously.

2. Pull to cut

On push stroke, the saw teeth shove saw dust away and clean the sawing groove. The pressure to the saw blade should be minimized to not more than blade weight on push stroke.



3. Straight sawing motion

Stroke the saw in a rhythm of 2-beats without stopping at every stroke end. Continual strokes are produced by a steady arm swing repeated close to your body. The sawing stroke plane should be always kept within the plane extended from the saw blade. Excessive pressure on the saw blade may lose the straightness in sawing direction. The saw's straight cutting capability is affected by the density difference in wood, by knots and growth rings, etc.

When you encounter an uneven work piece, do not give too much pressure to the saw blade and take time for sawing. It should result in a straight and smooth finish. If you get a clean and straight cut, you save much time to readjust with file or chisels later. The **Saw Guide** is effective to maintain stable strokes.

4. Solid grip

If you hold the work piece with a vice or clamp, sawing gets easier and both hands are available for more stable stroking. In case you must hold the work piece with your hand, 70% of your force should be apportioned for holding and only 30% for sawing.

5. Sawing with saw weight

Cutting lumber in a slant line, or vertically inclined, the saw blade receives thrusts from cutting. Start with slight pressure toward cutting direction to leave enough time for the saw teeth to absorb the thrust.

6. At the end of sawing

At the end of sawing the cut off piece should be duly supported to avoid splitting work piece. Also, sawing pressure should be minimized.

Z-Saw and Our Company

1. Okada Hardware is a leading Japanese handsaw manufacturing company, established in 1943.

For more than half a century, we have put ourselves in the customers' shoes and dedicated ourselves to manufacturing high quality handsaws to meet the changing demands of the competitive market. The saw manufacturing system developed in-house and our commitment to seeing the customers' viewpoint have resulted in the **Z-Saw** brand name showing a steady increase in popularity leading to an annual output of no less than 5 million units. Consequently we have come to enjoy a high reputation worldwide. Despite all these achievements we continue to strive to be more sensitive to the changing demands of global markets, and to try our best to provide ever-higher quality products for our customers.

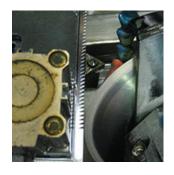
2. High quality materials

The blades of all **Z-Saws** are made from high quality carbon steel strips which we source from prestigious manufacturers in the international market under strict quality control. The steel strips are as hard as HV 540 to 580 with 0.8 - 0.9 % of carbon content, widely considered to be the best material for high quality saw blades featuring superb flexibility and durability.



3. Perfectly ground teeth

The teeth of **Z-Saw** blades are ground using our self-developed automatic tooth grinding system. Even the smallest distortion will be automatically detected and carefully corrected. This is almost impossible to achieve with hand-filed teeth.



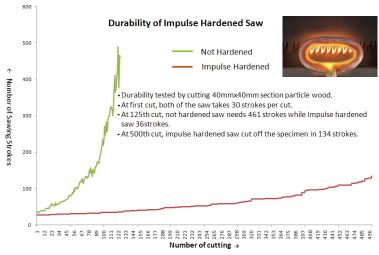
4. Custom tooth patterns

Z-Saw makes saw blades with several different basic tooth patterns (e.g. rip/cross/universal) each of which is applied to different saw blades with subtle variations depending on the use of each individual saw.

Typical Saw Edges Cross cut Tri-Edge Rip cut Orthodox Edge Slant Edge Top view Side view

5. Impulse hardened teeth

All the teeth of **Z-Saw** branded blades are hardened through the "**Hard Impulse**" treatment to increase the degree of hardness to the level of HV800-950 (64.0 - 68.2 HRC), which is the maximum hardness which can be achieved on steel. Implementing this treatment on the tips of the saw teeth means that they are able to stay sharp much longer than conventional counterparts.



6. Economy

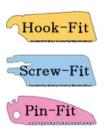
Z-Saws are economical because all blades are interchangeable, and available at a much lower price than the cost of tooth re-sharpening. Furthermore, the quality of the interchangeable blades is much higher than conventional hand forged saws.

7. Z-Saw blades are Interchangeable among the three types of fitting group

Hook-Fit handles are designed for simple blade attachment and have various lengths of blade holder, according to blade style and size, to maintain stiffness and straightness during use.

Screw-Fit handles are designed for comfortable and balanced grip with a simple and safe blade locking system.

Pin-Fit handles are designed for safe storage and easy portability with our innovative angle adjustability.









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