**See Saw Guide-Free Angle**

**Cutting on the pull-stroke** prevents the blade from buckling, binding, and allows the blade to be thin. The thinner blade removes less material, makes sawing easier, faster and more accurate!

**ADVANTAGES OF Z-SAW UNIVERSAL S-265**
- High quality saw blade is durable, flexible and rust resistant.
- Special cutting edge designed for Rip, Cross & Slant cuts.
- Easy & Quick blade replacement style (Convenient for tool box storage).
- Non-slip elastomer covered grip handle.

### Special Features:
- Designed to freely adjust sawing angles both horizontally and vertically from left 45° to right 45°.

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**Saw Guide**

**Instruction Sheet**

Read the sheet prior to use, and keep it for future reference.

You may think sawing straight is very difficult and that only professionals can do it. But, using the Saw Guide, you can make precise cuts just like professional carpenters do. It’s ideal for users who always need to cut precise 90° straight cuts, both right and left 45° angle cuts or inclined 45° angle cuts. From picture frames to practical and useful household and garden furniture of your own, the Guide will definitely be an indispensable tool for your D.I.Y. activities.

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**Part # Description**

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>BASE PLATE</td>
</tr>
<tr>
<td>1</td>
<td>ANGLE BRACKET</td>
</tr>
<tr>
<td>1</td>
<td>SAW GUIDE HOLDER</td>
</tr>
<tr>
<td>1</td>
<td>SPARE SCREWS (5mm length)</td>
</tr>
<tr>
<td>1</td>
<td>SPARE SCREWS (8mm length)</td>
</tr>
<tr>
<td>1</td>
<td>HEX KEY WRENCH</td>
</tr>
</tbody>
</table>

- Caution:
  - Over tighten screws may damage the screws and Hex key wrench.
  - Being used with saws other than Z-saw Universal S-265 may damage both saw blade and guide.
  - Bumping saw handle against guide plates amid the strokes may cause inaccurate sawing result.
  - Do not drop the guide on the ground, as doing so may cause distortions on it.
  - Wear safety goggles.

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**Saw Guide-Free Angle**

**Horizontal Adjustment**

**Vertical Adjustment**

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How to assemble Saw Guide

Square cut
(Spare screws are available on the ② Angle Bracket.)
Align “④ INNER GUIDE PLATE”, “⑥ SPACER” and “⑤ GUIDE PLATE” together through 8mm hole. Putting a pencil through 8mm holes makes alignment. See figure 1.

45-degree cutting
Saw guides are supplied as a “Square cut set”. First, loosen the “② ANGLE BRACKET” setting screws from “① BASE PLATE” and take the square cut set in pieces. Find two triangular marks on “① BASE PLATE” and “② ANGLE BRACKET”, align these marks and turn “② ANGLE BRACKET” on “① BASE PLATE” until three screw holes are aligned. Screw “② ANGLE BRACKET” to “① BASE PLATE”.

IMPORTANT: Before tightening screws fully, adjust the angle carefully to 45 degrees. The screw holes have approximately ±1° of adjusting allowance.

45-degree perpendicular lean cut
(Prepare setting up the Saw guide in this arrangement, “① BASE PLATE”, “② BRACKET” and “③ SAW GUIDE HOLDER” must be disassembled.)
Fasten “③ SAW GUIDE HOLDER” to 45° edge of “② ANGLE BRACKET” then fasten “② ANGLE BRACKET” to “① BASE PLATE” with screws. Before fastening screws tightly, adjust angles carefully to the degrees shown in the picture. The screw holes have approximately ±1° of adjusting allowance.

Variation of Saw Guide

Square cuts (90°)

When cutting square timber, hold the saw guide firmly on the hand with ⑦ GUIDE FENCE.

When cutting square timber, hold the saw guide firmly by hand with ⑦ GUIDE FENCE.

For cutting wide board, clamp rule or straight wood piece. Set ⑧ PARALLEL SLIDING HOLDER along the rule, then start sawing slowly by moving the saw guide backward.

Handle can be reversed to provide hand clearance.

For cutting wide board, clamp rule or straight wood piece. Set ⑧ PARALLEL SLIDING HOLDER along the rule, then start sawing slowly by moving the saw guide backward.

When cutting square timber, hold the saw guide firmly in position by hand with ⑦ GUIDE FENCE.