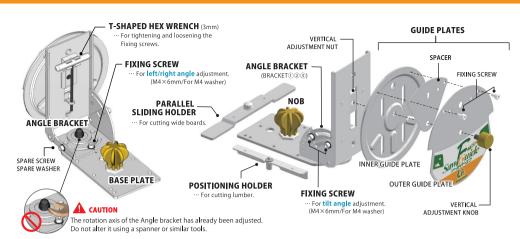




INSTRUCTION SHEET

Thank you for your purchase of SAW GUIDE F SET. Please read this instruction carefully and keep it in good condition.

SAW GUIDE F KIT



SAW GUIDE F



DUMMY BLADE

SAW GUIDE GAUGE

r aggressive rip,cross and slant cutting

Purchase UNIVERSAL S-265 when the sharpness gets dull.

Blade Thickness 0.60 mm Pitch 1.75 mm (15TPI)

UNIVERSAL S-265

• Wear hand protection or wrap the blade in a cloth to prevent injury.
• Check the looseness of the screw and rattling of the replacement blades before use

Blade attachment

BLADE REPLACEMENT

- · Loosen the screw with a coin or screw-
- · Insert the blade into the gap of the



 Make sure the End slit is covered. · Tighten the screw with a coin or screwdriver and fix the blade

Check ▶

Blade detachment



Loosen the screw with a coin or screw driver to pull out the blade

Cut slowly without using

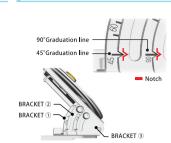
POSITIONING

Method for adjusting the angle of SAW GUIDE F

TILT ANGLE ADJUSTMENT

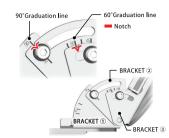
90° tilt angle adjustment





- Loosen the Fixing screws, match the 90°Graduation line of Bracket① and the · Match the notch of Bracket② to the 45° Graduation line and the notch of notch of Bracket 2. Bracket3 to the 90°Graduation line. Tighten the Fixing screw
- Tighten the Fixing screw. Match the 90° Graduation line of Bracket

60° reverse tilt angle adjustment



- Match the notch of Bracket② to the 90° Graduation line and the notch of Bracket(3) to the 60°Graduation line.
- Tighten the Fixing screw.

LEFT/RIGHT ANGLE ADJUSTMENT

- BRACKET ②



Left/right 90° angle adjustment

- · Loosen the Fixing screw, match the Triangle marks on the Angle bracket and the Base plate.
- Tighten the Fixing screw.

Left/right angle adjustmen

- For angles other than 90°, adjust by moving the Angle bracket left and right with the Saw guide gauge.
- Fine left/right angle adjustment for details.

FINE ANGLE ADJUSTMENT

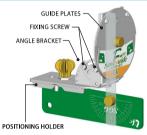
To achieve a precise 90°cut, both the tilt angle and the left/right angle must be set to an exact 90°

Tighten the Fixing screw.



Fix the Saw guide gauge at the required angle

Fine tilt angle adjustment



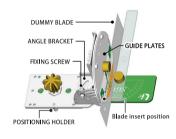
- · Set the Saw guide gauge as shown in the
- · Adjust the Angle bracket so that there is no gap between the Saw guide gauge and the Guide plate.

BASE PLATE

the Base plate.

· Tighten the Fixing screws.

Fine left/right angle adjustment



- · Insert the Dummy blade into the gap in the Guide plates, and place the Saw guide gauge as shown in the figure.
- · Adjust the Angle bracket so that there is no gap between the Saw guide gauge and the Dummy blade.

ething straight like lumber,

· Tighten the Fixing screws.

o 2 clamps straightedge

😼 🗽 Cutting method with SAW GUIDE F





Cut while keeping the Positioning holder firmly aligned with the lumber

90 DEGREE CUT

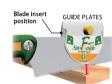
Set the tilt and left/right angle of

90° tilt angle adjustment

BEVEL CUT

Left/right 90° angle adjustment.

▶ Please refer to



Adjust the gap between the Guide plates and the material to 6mm to 8mm.

· Draw a scribe line at the position where you

Align the Positioning holder with the lumber, insert the Dummy blade into the gap in the

· Hold SAW GUIDE F and the lumber together

* Clamping them makes cutting much stabler and

Adjust the tilt angle to your required angle

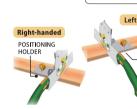
TILT ANGLE ADJUSTMENT

Fine tilt angle adjustment.

Guide plates. Align them to the scribe line.

firmly not to move.

▶ Please refer to



For left-handed users, the Positioning holder can be attached to the other side

Replace the Dummy blade with the

Cautions when cutting materials.

Check ▶

▶ Please refer to

3

CUTTING WIDE BOARDS



Set the left/right angle of the Angle bracket to 90° and adjust the tilt angle

to your required angle. ▶ Please refer to Left/right 90° angle adjustment

TILT ANGLE ADJUSTMENT.



- · Insert the Dummy blade into the gap in the Guide plates.
- Align the Dummy blade with the scribe
- Set the straightedge so that it is parallel to the Parallel sliding holder.

attach the Parallel sliding holder to

- · Clamp the straightedge temporarily. • Slide SAW GUIDE F while adjusting until
- the scribe line is parallel to the straight-
- Secure it with clamps





· Replace the Dummy blade with the saw.

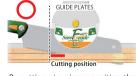
Draw a scribe line at the position

where you want to cut.

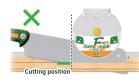
- Press SAW GUIDE F against the straightedge.
- · Start cutting slowly while sliding SAW GUIDE F and keeping it pressed against the straightedge

Repeat this process until you get used to cutting. Cutting a little ⇒ Sliding ⇒ Cutting a little

Cutting position



By cutting at an inner position that does not protrude from the Guide plates, handsaw vibration can be



If the cutting position is out of the Guide plates, that may cause handsaw vibration



▶ Please refer to 45° tilt angle adjustment.

Left/right 90° angle adjustment.

Set the left/right angle of the

Angle bracket to 90°.



Set the tilt angle of the Angle bracket to 90°

90° tilt angle adjustment.



Adjust the left/right angle to your required

LEFT/RIGHT ANGLE ADJUSTMENT Fine left/right angle adjustment.



The way to cut is the same as "90 DEGREE CUT".

90 DEGREE CUT 2 and 3.

Cautions when cutting materials

Cautions when cutting materials 90 DEGREE CUT 2 and 3.

CAUTION Note the following points to ensure long-term use.

- O Do not tighten the Fixing screws too tightly, or the screws and the T-shaped hex wrench may be damaged. Always use UNIVERSAL S-265 for SAW GUIDE F.
 When you use saws except for UNIVERSAL S-265, the accuracy cannot be occasionally shown.
- O Do not tighten the Knob with wrenches. The Screws may be damaged.
 O If a strong impact is applied, the angles of SAW GUIDE F and the Saw guide gauge may become misaligned or get damaged.
- Be careful not to let the handle and the Guide plates collide when cutting.
 Applying impact may cause misalignment of the angles. O Check and adjust the angles of SAW GUIDE F with the Saw guide gauge

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